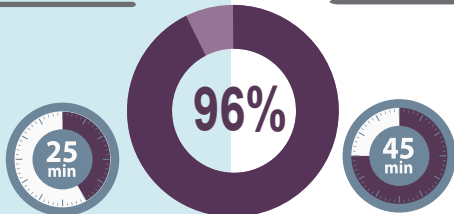


DATA TAKEN FROM RECENT 12 MONTH PROJECT

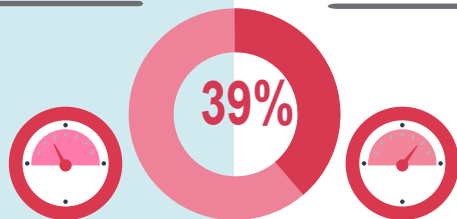
TYPICAL IMPROVEMENTS ADVANCED LEANDRIVER HELPS CLIENTS DELIVER

LABOUR FORCE EFFECTIVENESS



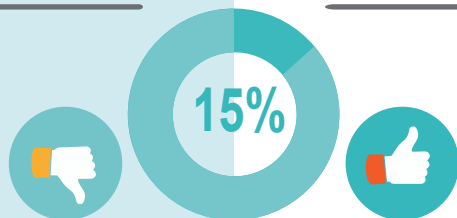
Overall OEE rose from 40% to 79%, due to the labourforce transitioning from being effective 24 minutes per labour hour to 47 minutes per labour hour.

PERFORMANCE



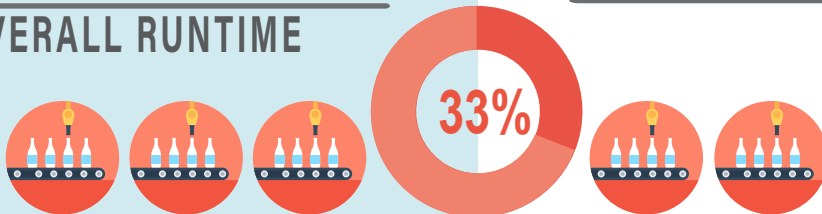
Performance rose by 39%.

AVAILABILITY



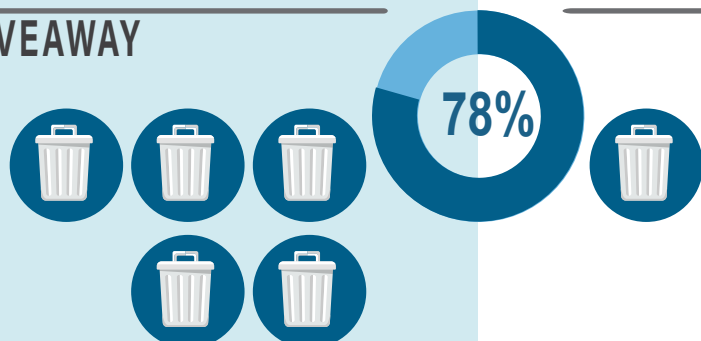
Availability rose by 15% due to better management of planned and unplanned stoppages.

OVERALL RUNTIME



Overall runtime decreased by 33% due to 3 shifts being reduced to 2. Volume of production maintained.

GIVEAWAY



Giveaway fell by 78%.