

Case study: Consumer Goods

Interim
Continuous improvement
Rapid results
Restructuring





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Healthcare

The Challange

Training & Coaching for Sustainable Operations Improvement

Following on from the successful implementation of MPL's performance management system LeanDriver TM , at the client's manufacturing sites in Nigeria and to continue the drive towards improved performance and OEE, MPL were asked to move on to design and deliver a Coaching and Development programme for key First Line Managers across these two main manufacturing sites.

The programme was designed within the remit of a long term view of continuous improvement and sustainable performance for the future.



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Approach

An individual skills analysis was undertaken at each site to establish current key behaviours, skills and knowledge. The data collated was then used to create: a scorecard and gap analysis for individually tailored, focused coaching and a master Coaching and Development Matrix for use by the Coach and the Senior Management team to manage and monitor group and individual development.

Skills & Methods Implemented

- Created best practice First Line Manager job descriptions.
- Established KPI and OEE benchmarking.
- Delivered workshop based coaching on core management skills including:
- * Performance and Time Management.
- * Effective Communication, Team Working and Leadership.
- Structured Problem Solving.
- * Feedback, Influencing and Delegation.
- Lean Manufacturing Principles.
- * Conflict Management and Assertive Behaviours.

- Created modular assignments, specific to role to allow practical demonstration of individual development
- 1-2-1 individual shop floor coaching, in support of new methods and techniques.
- Developed tools to assist the First Line Managers focus on value added activities to help improve OEE and drive performance.
- Established continuous improvement behaviours using targeted projects with the First Line Managers and audited monthly by the senior management team.
- Created personal development plans and trackers that are confirmed by the local senior teams through sustained auditing of the First Line Managers weekly review meetings.





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Testimonials

"The results from the programme have been excellent, not only improving the efficiency of site management teams and processes, but also generating a 4:1+ return on reduced run-time costs. The Nigeria team are happy with the success of the MPL programme and would recommend their support to other companies who are committed to business improvement through competent coaching and factory-wide cross functional team development."

Managing Director, Supply Chain

Implementation

7 Weeks.

With payback during the life of the project

Immediate wins

Yield Improvement 8%

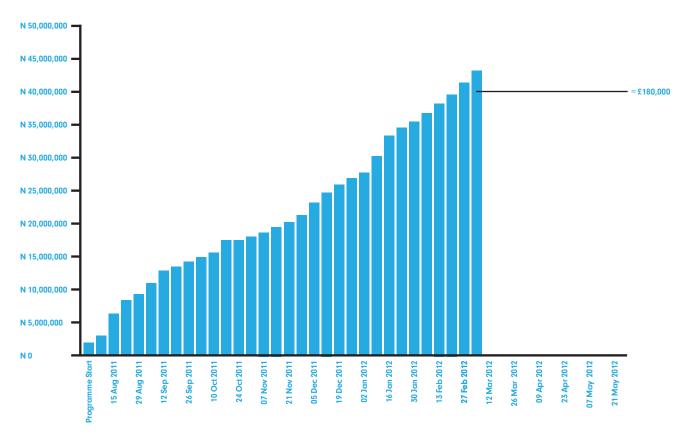
Productivity Improvement <u>17%</u>



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Site 1 Programme Benefit (Naira)





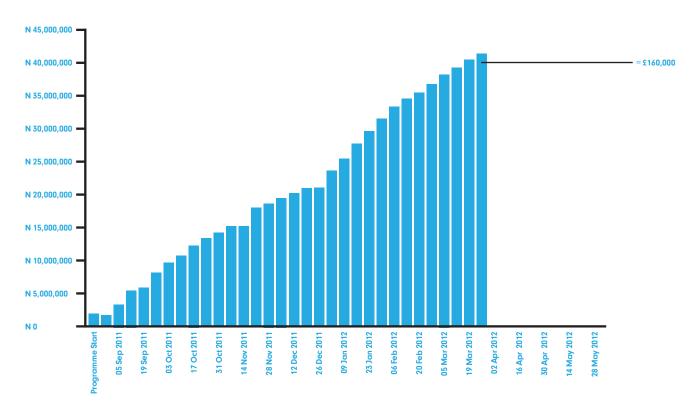


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Site 2 Programme Benefit (Naira)

Total annualised savings in run costs over two sites = £580,000























We appreciate that each business has its own unique set of business pressures, strategic directives, current problems and concerns. Each has its own business agenda and timescales. MPL's methodology has been developed in partnership with a wide range of businesses across a broad range of different sectors and we have worked at all levels of an organisation to deliver a unique and comprehensive response to their requirements.

This has enabled us to develop an intensive understanding of different industries, to provide our clients with an informed view on the issues and challenges they face and the ability to provide a specific and tailored service response that ensures results.

Bakery and Morning Goods

British Bakeries

Delifrance

Jordans

Warburtons McVitie's

Crantock Bakery

Dairy

Arla Foods Dairy Crest

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Express Dairies

Robert Wiseman

Dairy Farmers of Britain

Norseland

Yeo Valley

Fresh Produce

Produce World Group:

Solanum

Isleham Fresh Produce

RB Organic

Rustler Produce

Wilson's Country

Soft Drinks

Coca-Cola

SunJuice

Greencore Water
Buxton Spring

Alcoholic Drinks

Bulmers

Carlsberg-Tetley

Charles Wells

Diageo

Fuller's

G & J Greenall

Irish Bonding
Irish Distillers

St Austell Brewery

Muntons

Greencore Malting

Oreencore Mailin

Grocery

British Sugar Burton's Foods

Cadbury

Charlie Bigham's

Edme

Greencore Group

John Rannoch Foods

Kellogg's

Kitchen Range Foods

Premier Foods

The Serious Food Company

Wilkin and Sons

Carqill

Meat Processing

Dovecote Park

Kitchen Range Foods

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Moy Park Olhausens

Pork Farms Bowyers

Vion Food Group

Chemicals and Coatings

Akzo-Nobel

Crown Paints
International Paints

Omya

Automotive

BMW

Roll-Royce

Calsonic Kansei

Electricity Generator

International Power

Industrial

Acordis Acetate

Cameron Leeds

Manufacturing

Healthcare

Kimberly-Clark

S C Johnson

PZ Cussons

Reckitt Benckiser

Hoya

NHS

Countess of Chester Hospital

Homerton University Hospital

Police

Wiltshire Constabulary

West Midlands Police

Pharmaceuticals/

Pnarmace Biotech

Glaxo Smithkline

AstraZenica

Napp Pharmaceuticals

Elan

Delta Biotechnology

(Novozymes) Cardinal Health

MedImmune

William Ranson & Son

Patheon

Catalent Pharma Solutions

Elga Labwater

Biochrom Penn Pharma

Serologicals (Millipore)

